



Batavia Coatings & Chemicals Division
Whittaker Corporation
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PRODUCT INFORMATION SHEET

Submitted to: Douglas Aircraft Company Date: 12/09/81
Location: 3855 Lakewood Blvd. Long Beach, CA 90846
Attention: W. T. Jordan
Product: RED STOP OFF COATING 323
Code: 32 R 34 Customer Code: _____
Suggested Use: _____

PRODUCT DESCRIPTION

Full Body Viscosity: #2 ZAHN, 35 - 60 SEC @ 77°F
Wt./Gal.: 7.5 - 7.7 Color: RED
Non-Volatile: 30 % By Weight 19 % By Volume
Film Pencil Hardness: _____ Gloss _____
Other: _____

SUGGESTED APPLICATION DATA

Method: DIP Substrate: TIN PLATE
Metal Preparation: CLEAN
Recommended Primer: NONE
Application Visc.: AS NEEDED % Reduction: _____
Reducing Solvent: MEK Solids: _____ % By Volume
Film Thickness: (wet) _____ Mils; (dry) _____ Mils
Bake Schedule: Metal: _____ Gauge: _____
Oven Temp: _____ Oven Time: _____
Substrate Temp: _____
Additional Information: AIR DRY 10 - 20 MIN.

These data are based upon information we believe to be reliable. It is offered in good faith, but without guarantee, as conditions and methods of use of our products are beyond our control. We recommend that the prospective user determine the suitability of our materials and suggestions before adopting them on a commercial scale.